JOB NO. 4773 DIXIE CARRIERS BARGE: RIO 3002 7/95

HERCULES: MARINE SERVICES CORPORATION

P. O. Drawer O . Freeport, Texas 77541

INVOICE NO. : 3069-95

DATE

: July 31, 1995

Job No.

: 4773

Location

: Freeport

TO:

Dixie Carriers

PLEASE REMIT PAYMENTS TO: 11011 RICHMOND

SUITE 500

HOUSTON, TX. 77042

PO#BGMG951226

Terms

: Net 30

FOR:

Service to barge RIO3002 as follows:

Set up equipment
Strip out all free product
Blow cargo pipeline and stripping system
Vacuum blow dry cargo tanks
Remove equipment
Close barge

Labor: Leadman 8.5 @ 48.00 Journey 41 @ 44.25

Material: 73.45 + 14.69

Equipment: Compressor 6.5% @ 44.00

Air movers 72 @ 5.00 Vacuum 4 @ 18.00 Hand hose 4 @ 10.00

TOTAL AMOUNT DUE

88.14

\$ 408.00

1,814.25

286.00 360.00

72.00 40.00

\$3,068.39

Arrived: 7/23/95 1:30 p.m. Completed: 7/23/95 10:00 p.m.

PHONE: (409) 233-6371

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TOTAL INVOICE :

3068.39



Strength through environmental awareness and customer service

P.O. Drawer O Freeport, Texas 77541

4

Office (409) 233-6371 Fax. (409) 233-6375

EQUIPMENT	HOURS USED	HOURLY RATE	TOTAL PRICE
COMPRESSOR	6/2	44.00	
AIR MOVERS	7.2	5.00	
VACHUM		20.00	
BOILER		0.0.00	2*
HAND HOSE	4	10.00	
BUTTERWORTH			jar-
2" STRIP PUMP		12.00	
3" DIESEL PUMP		14.00	
4" ELECT PUMP		15.00	
CRANE A		130.00	
CHERRYPICKER		50.00	
FORKĻIFT		20.00	
TUG BOAT		80.00	
WELD MACHINE		15.00	
CUTTING RIG		3.00	
WORK BARGE		35.00	
HAUL OUT		1100.00	

DATE: 7-23-85 JOB NO: 4773 BARCE NAME: R10=3002



Strength through experience, equipment, know-how P.O. Drawer O Office: (409) 233-637% Freeport, Texas 77541 Fax: (409) 233-6375

FINAL CHECK LIST

	BARGE: 10 = 300 1		
	BLND NUMBER CHECKED 2	REPLACED GASKET	YESNO_
	GATE VALVE NUMBER CHECKED 24	REPLACED GASKET	YESNO:
	PLUGS NUMBER THECKED 1/4	REPLACED PLUG	YESNO
•	CHECK VALVE NUMBER CHECKED NA	REPLACED GASKET	YESNO
	DEEPWELL BLIND NUMBER CHECKED	REPLACED GASKET	YESNO
	BELOW DECK CARGO PIPELINE BLIND NUM	BER/_REPLACED G	ASKET YESNO

CLOSED BY NA

DRIP PANS VALVES: CLOSED BY SAM DRIP PANS COVER: CLOSED BY NA

AIR TEST CARGO LINE - 40psi - USING SOAP

COMTAINMENT AREA PLUG OR VALVES:

BELOW DECK CARGO PIPELINE BLIND REMOVED YES

SIGNATURE OF TESTER: WITNESS:

CHECK VALVE GASKET WILL BE REPLACED AIR TEST IS LAST THING TO BE DONE BEFORE RELEASING BARGE.

JOB NO. 47 > 3	
	ETTME ARRIVAL / 2:00 PM . 7-15-95
CUSTOMERDAT	E/TIME STARTED 7-23-25-1:30 PAGE
PRODUCT methaned. DATE	E/TIME ARRIVAL / 2:00 P/M · 2-25-75 E/TIME STARTED 7-23-25-2/-30 PM E/TIME COMPLETED 2-23-25-2/0:00 PM
DISPOSAL AMOUNT AMOUNT STRIPPED 600	
CLEANING INSTRUCTION BY:	
COMPLETION SCHEDULE BY:	. •
OVERTIME AUTHORIZED BY:	
BARCE INSPECTED BY: Clauder Quet DA	TE/TIME:
BARCE RELFASED TO: Cr/5/0642 DA	TE/TIME: 9:45
DEEPWELL OPENED: YES NO CLOSED BY LOCK NEW CA	SKET YES 40
BELOW DECK CARGO PIPELINE: BLIND OPEN YES NO CLOS	ED BYCARANEW CAGGET
DECK CHECK VALVE OPENED: YES NO CLOSED BY SAME	NEW CASKET NO
	YES NO
DECK HEADER DRAIN PLUC OPEN: YES NO CLOSED BY SAN	
VAPOR RECOVERY HEADER OPENED: YES NO CLOSED BY	NEW GASKET YES NO
RUST SCALE: YES NO WASHED OUT BUCKETED OUT	
TUMBER OF CARGO TANKS <u>LO</u>	
CLASSING STREESSURE 1	rest date:
DRIP PANS ST. IPPED: YES	
WEATHER: TEMP 95 RAIN FOC HUMIDITY OVERCAST	CLOUDY CLEAR
PIPELINE WASHED: 20 PIPELINE BLOWN Man PIPELINE SUMP	_
BOW RAKE CHECKED: YES NO STERN RAKE:	?ES
VOIDS: YES NO SAFETY EQUIPMENT USED:	
- 1.万万元元元元元元元元元元元元元元元元元元元元元元元元元元元元元元元元元元元	***************************************

WORK SCO?

DECLARATION OF INSPECTION PRIOR TO BULK CARGO TRANSFER

	PRIOR TO BU	ILK CARGO TRANSFE	æ	
VESSELS	-Rio 300	0.1		
	DKID CRA	PIERS		
TRANSFER F CILITY	. /	s Dock		
LOCATION		TX.		
The following list refers on reverse). The spaces adjace been met.	to requirements set cent to items on the li	forth in detail in 33 CFR is at are provided to indicate	55.150 and 48 CFF that the detailed	t 35.35-30 (printed l requirement has
			DELIVERER	RECEIVER
1. Communication System	/Language Fluency	(156.120) (m) (p))		
• 2. Warning Signs and red	Warning Signals. (36.	35-30)		
3. Vessela Moorings, (156.1	120 (a))			
4. Transfer System Aligna	ment. (156.120 (d))			
5. Trapater System; unuse	d components. (156.12	Ø- (e)}		
8. Transfer Systems; fixed	piping. (158.120 (f))			
7. Overboard Discharges/S	lea Suction Valves. (18	d.120 (g))	.7	
8. Hoses of Loading Arms	condition. (156.120 (h)	(158.170)		
9. Hoses; length and supp	ort. (156.120 (b) (c))			7
10. Connections. (156.120)				
11. Discharge Containment	System (186,120 (j) (l))		
12. Sempers of Draine. (15	(£120 (£))	•		
13. Emergency Shudown (M	98.120 (n)			
* 14. Repair Work Authorized	tion. (38.35-30)		N/A	M/A
* M. Boiler and Galley Fires	Secoty. (35.25-30)		N/A	N/A
• 16. Fires or Open Flames (38.35-30)		N/A	N/A
17. Lighting (sunset to suns	rise), (158.120 (t))		'Z	
* 18. Sate Smoking Spaces. (S	(5.35-90)			
10. Spill and Emergency sh	uidowu procedures. (1	56.120 (q))		
20. Sufficient Personnel. (1	56.120 (o) (s))			
21. Transfer Conference. (1	54.120 (q))			7
22. Agreement to begin tra	nafer. (156.120 (r))			/
I do certify that I have pe on reverse and that opposite or Person in Charge Receiving U	en of them: I have indi	s facility or vessel with refe cated that the requisitions h	ave bear complied	i with.
alande - De	1-1-	FORMAN	1:30	DATE ON.
				-9-
Person in Charge Dalivering C	mit to	FUEL PERSON		
TIME COMPLETED 7-93	-95 =10:00pm	1.		

* Rules and Regulations for Tank Vessels.

HAZARDS CONSUNICATION STANDARD

OSRA 1910.1200

EXPLOYER HAZARDOUS MATERIALS TRAINING PROCEAM

Date 7 - 23 - 90		Supervisor	wellen Beneat
Plant Her Cures		Client Safety	
Area GAS Free Deck R10=3002			
The following listed mat	cerials are conside	ared to be hexardous	to the employees
working in this area: 41			
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The employees assigned t	o work in this are	a have been informed	of the hazardous
materials in this area,	the hazards they	present to the works	ers, the location
of hazards listed, the	protective equipme	ent that has been pr	ovided and where
it is located, and proce	dures to be follow	ed in case of an acc	idental exposure.
I have received the trai	ning listed above	and will so designate	e by signing this
fora.			A Comment of the Comm
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METHANOL MATERIAL SAFETY DATA SHFFT

1. PRODUCT INFORMATION

Product Name

Trade Name/Synonyms

WHMIS Classification

U.N. Number

TDG Classification

Product Use

Emergency Phone No.

METHANOL

Methyl alcohol, methyl hydrate

82, D1A

1230

TDG Class 3 (6.1) Packing Group II

Solvent, fuel, feedstock

1-403-527-8141

2. HAZARDOUS COMPONENTS

Wt. %

CAS No.

LD50

LC50

Methyl Alcohol

99.85%

67-56-1

6.2-13.0 g/kg

64,000 ppm

(Oral, rat) 20 ml/kg

(Rat. inhale.)

(Dermal, rabbit)

3. POTENTIAL HEALTH EFFECTS

Skin Contact: Yes

Skin Absorption: Yes

Eye Contact: Yes

ingestion: Yes

Inhalation: Yes

Exposure Limits

Methyl alcohol: ACGIH TLV-TWA = 200 ppm, STEL = 250 ppm - Skin notation

OSHA PEL = 200 ppm, STEL = 250 ppm - Skin

irritancy of Product

Sensitization

Synergism with

Short Term Effects

1000 ppm in air may cause imitation of mucous membrane No

Not available

Swallowing even small amounts of methanol can cause blindness and death other effects may be nausea, headache, abdominal pain, vomiting and visual disturbances ranging from blurred vision to light sensitivity. Inhalation of high airbome concentration can also imitate mucous membranes, cause headaches. sleepiness, nausea, confusion, loss of consciousness, digestive and visual disturbances and death. NOTE: The odour threshold of methanol is several times higher than the TLV-TWA. High vapour concentration or liquid contact causes irritation, tearing and burning. May be absorbed through the skin in toxic

or lethal amounts. Causes mild irritation, redness, cracking and drying.

Long Term Effects

Repeated exposure by inhalation or absorption may cause systemic poisoning, brain disorders, impaired vision and blindness. Inhalation may worsen conditions such as emphysema or bronchitis. Repeated skin contact may cause irritation,

dryness and cracking.

Reproductive Effects

Teratogenicity Mutagenicity

Carcinogenicity

Reported to cause birth defects in rats exposed to 20,000 ppm

No

No

Not listed with IARC, NTP, ACGIH or OSHA as a carcinogen



METHANOL MATERIAL SAFETY DATA SHEET

4. FIRST AID INFORMATION

Skin

Remove contaminated clothing and wash under shower with soap and water for

15 minutes. Seek medical attention if irritation occurs.

Eve

Flush immediately with gently running water for 15 minutes, ensuring all surfaces

and crevices are flushed. Obtain medical attention.

Inhalation

Remove to fresh air, restore or assist breathing if necessary, obtain medical

attention immediately.

Ingestion

Swallowing methanol is life threatening. If conscious and medical aid is not immediately available, dilute stomach contents by giving large amounts of water

or milk and induce vomiting. Transport to medical attention immediately.

5. FIRE AND EXPLOSION HAZARD

Flammable/Combustible

(ves/no)

If yes, under what

conditions?

Extinguishing Media

Yes

In the presence of an ignition source.

Water spray, dry powder, AFFF (Aqueous Film Forming Foam). Alcohol resistant

type with 6% foam proportioning equipment or CO₂

Special Firefighting

Instructions

Methanol burns with a clean clear flame which is almost invisible in daylight. Concentrations of greater than 20% methanol in water can be ignited. Water may be ineffective depending upon depth of methanol burning. Use fine water spray or fog to control fire spread and cool structures or containers. Fire fighters must wear full face, positive pressure, self-contained breathing apparatus or

airline and appropriate protective clothing.

Flashpoint and Method

Lower Explosive Level

(% volume)

Upper Explosive Level

(% volume)

Auto Ignition Temp.

Impact/Shock Sensitivity

Rate of Burning

Sensitivity to Static Discharge

Hazardous Combustion

Products...

11°C (52°F)(TCC)

6 %

385 - 470°C (Depending on method)

Not available

Not available

Low

Toxic gases and vapours; oxides of carbon and formaldehyde.

6. REACTIVITY DATA

Chemically Stable (yes/no)

Yes

If no, under what conditions? Not applicable

Incompatible with

other substances

Yes

If yes, which ones?

Strong oxidizers, strong acids, strong bases. May be corrosive to lead and

Conditions of Reactivity Hazardous Decomposition Presence of incompatible materials and ignition sources.

Products

Formaldehyde and carbon monoxide



METHANOL MATERIAL SAFETY DATA SHEET

7. SPILL AND LEAK RESPONSE

Spill or Leak Response

Extremely flammable liquid. Release can cause an immediate fire/explosion hazard. Eliminate all ignition sources, stop spill and use absorbent materials. If necessary, contain spill by diking. Maximise methanol recovery for recycling or reuse if applicable. Collect liquid with explosion proof pumps. For small spills, collect with a non-combustible sorbent. Recover methanol or dilute with water to reduce fire hazard. Prevent it from entering sewer, confined spaces, drains or waterways. Restrict access to unprotected personnel. Full-face, positive pressure self- contained breathing apparatus or airline and protective clothing must be worn.

Waste Disposal

Incineration is the recommended disposal method. Biodegradation may be used on dilute aqueous waste methanol. Methanol wastes are not suitable for underground injection. Waste materials must be disposed of in accordance with your municipal, state, provincial and federal regulations. Contact the proper authorities for specific instructions or contact the

24 HOUR EMERGENCY NUMBER: (403) 527-8141.

8. EXPOSURE CONTROLS AND PERSONAL PROTECTIVE EQUIPMENT

Engineering Controls

In confined areas, local and general ventilation should be provided to maintain airborne concentrations below permissible exposure limits. Ventilation systems must be designed according to approved engineering standards.

PERSONAL PROTECTIVE EQUIPMENT

Gloves

Butyl and nitrile rubbers are recommended. Check with glove manufacturer.

Respiratory

NIOSH approved, with consideration for poor warning properties.

Eye

Face shield and safety glasses with side shield when transferring is taking place.

Footwear

Chemical resistant.

Clothing

Wear chemical resistant pants and jackets, preferably butyl or nitrile rubber.

Check with manufacturer.

Other

Not available

PPE must not be considered a long term solution to exposure control. PPE must be accompanied by employer programs to properly select, maintain, clean, fit and use. Consult a competent industrial hygiene resource to determine hazard potential and/or the PPE manufacturers to ensure adequate protection.

9. STORAGE AND HANDLING REQUIREMENTS

Storage

Store in totally enclosed equipment, designed to avoid ignition and human contact. Tanks must be grounded and vented and should be nitrogen blanketed.

Tanks must be diked. Avoid storage with incompatible materials.

Handling

No smoking or open flame in storage, use or handling areas. Use explosion

proof electrical equipment. Ensure proper electrical grounding procedures are in

place.

Shipping Information

All shipments of methanol must be properly classified, described, packaged, marked and labelled to conform with regulations set by Transport Canada, Transportation of Dangerous Goods Regulations and U.S. Department of Transport (DOT), Bureau of Explosives and Hazardous Materials Regulations.

HER 02306

Metnanex Corporation, 1800 Waterrort Centre, 200 Burrard Street, Vancouver, EC, V6C 0M1

SSUE DATE: Lanuary 1 1994

Page 3 of 5



10. PHYSICAL DATA

METHANOL MATERIAL SAFETY DATA SHEET

Physical State

Liquid

Odour

Slight alcohol odour

Odour Threshold

2000 ppm, irritation at 1000 ppm, poor warning properties

Appearance Specific Gravity Clear, colourless $0.792 (H_2O = 1)$

Freezing Point

-97.8°C (-144°F)

Boiling Point

64.5°C (148°F)

Vapour Pressure Vapour Density (air=1) 96 mm Hg at 20°C (68°F)

Evaporation Rate

1.105 at 15°C (59°F)

(n-Butyl acetate=1)

2.1

Volatile, Percent by Volume Solubility in Water at 20°C

100% Soluble

oH

Not available

Water/Oil Distribution

Coefficient

Readily soluble in water, separates from oil.

11. REGULATORY INFORMATION

Transportation

Canadian TDG: Methanol, Fiammable Liquid, 3 (6.1), UN 1230,

Packing Group II

USA DOT: Methyl Alcohol (RQ 5000/2270), Flammable Liquid, UN 1230

WHMIS - Canada

B2, D1A

OSHA - USA

Hazardous according to 29 CFR 1910.1200 OSHA 29 CFR 1910.1200; Hazardous

Other

NFPA Rating: Health = 1, Fire = 3, Reactivity = 0

12. SUPPLEMENTAL INFORMATION

NOTES TO PHYSICIAN: Acute exposure to methanol, either through ingestion or breathing very high airborne concentrations can result in symptoms appearing between 40 minutes and 72 hours. Symptoms and signs are usually limited to the CNS eyes and gastrointestinal tract. Because of the initial CNS's effects of headache, vertigo, lethargy and confusion, there may be an impression of ethanol intoxication. Blurred vision, decreased acuity and photophobia are common complaints. Treatment with Ipecac or lavage is indicated in any patient presenting within two hours of ingestion. A profound metabolic acidosis occurs in severe poisoning and serum bicarbonate levels are a more accurate measure of severity than serum methanol levels. Treatment protocois are available from most major hospitals and early collaboration with appropriate hospitals is recommended.



METHANOL MATERIAL SAFETY DATA SHEET

13. PREPARATION INFORMATION

Prepared by

Methanex Corporation

Box 1100

MEDICINE HAT, AB

T1A 7H1

Telephone: 1-403-527-8141

Date of Issue Previous Issue January 1, 1994 January 14, 1992

References Used

American Conference of Governmental Industrial Hygienists, Documentation of

Threshold Limit Values, 1991-1992

Proctor & Hughes Chemical Hazards of the Workplace (1978)

CCOHS 92-2 and Methanol Chemical Infogram

Clinical Toxicology of Commercial Products, 5th Edition

Dangerous Goods Initial Emergency Response Guide 1992, Transport Canada

For additional copies of this MSDS, please call (403)-528-1369

HERCULES OFFSHORE CO.

MARINE REPAIR MARINE OPERATI	CUSTOMER P.O.
ORDER No. 4773	C NAME ()
D ARRIVAL	S DILLING ADDRESS
A 7-23 - 9 5	Τ
E 7-33-25-1:56-3 -23-85-10:00 PW-	M
· ·	E PHONE HOMBEX
NAME RIO 3002	Mike Greene
LOA MISTH	STOCK MATERIAL YES NO
Claudio	IF YES, COMPLETE STOCK MATERIAL TRANSFER TICKET
LAST PRODUCT	OUTSIDE SERVICES YES NO
GAS FREEING NO CERTIFICATE REQUIRED NO	
HAUL OUT FOR INSPECTION AND REPAIR YES NO	
ON WAYS	
ON WAYS DATE:	
ITEM N	UMBERS
1 Strip & blow	
Used Five Pair Respirator 7	Elters, Four pair Consealls,
	There pair Rubber Morres, Four pair
	ng time to do the Babbe due
3 to the amount oll rust	in the romes twent (ust on wall
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9 THIS SHALL SERVE AS YOUR AUTHORIZATION TO PROCEED W	

HERCULES OFFSHORE CO.

MARINE REPAIR MARINE OPERATI ORDER No. 4773	ONS FACILITY CUSTOMER P.O.
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ON WAYS DATE:	
ON WAYS DATE:	UMBERS
1 Strip & blow	
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DATE	1-23-95° RID 3002												Ü
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E2.33		Strip											
BADGE NO.	N A M E		-	. '									
53	CLAUDIO DUARTE	8/2										 	8/2
70			 '							<u>}</u>			
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73	ad a												
72			 							-			
08	SAM PETTIT	814											812
	TOTAL HOURS												
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PLEASE FILL OUT EVERYTHING ON THIS PAGE BEFORE TURNING INTO VALERIE

TIMESHEET

DATE: 7-23-95	JOB NO: 42	2.23	
VESSEL NAME: 210=3002	OVER	HEAD:	
TIME START: 1:30=PM.	TIME STOP: 1	DiODPM.	
NAME:	HOURS:	: # # # # # # # # # # # # # # # # # # #	
CLAUDIO DUARTE	s/T	0/т 85	
JOE OLIVAREZ		о/т 8-	
LUCIO NAJERA	s/T	0/т 8	
JOSE CASAS V	S/T	O/T 8/3	
VICTOR CONZALEZ	S/T	0/Т 8	
SAM PETTIT	S/T	O/T 85	سسو ر
JOB DESCRIPTION: Strip + 18	low Dry	o Four sais	
Coveralle, Four Flacklight	Botteris,	Three pair Rubber	·/
Gloves, Four pair Monog			